

Date: Wednesday, 02/04/2008 3:39:04 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services				Drawing Name	: BRACKET LOCATOR		
Job Number	: 38332				Part Number	: D23693		
Estimate Number	: 11230				Drawing Number	: D2369 REV A		
P.O. Number	:				Project Number	: N/A		
This Issue	: 02/04/2008		S.O. No. :		Drawing Revision	: A		
Prsh Rev.	: NC				Material	:		
First Issue	: / /		Type	: SMALL /MED FAB	Due Date	: 09/04/2008		
Previous Run	: 31923				Qty:	6 Um: Each		
Written By	:							
Checked & Approved By	: JD 02.4.03							
Comment	: Est Rev A Removed from 9 Digit 05-12-05 JLM				Est Rev:B	Now on Waterjet 07-05-28 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M5052H32S040	5052-H32 .040 Sheet 10
		Comment: Qty.: 1.4217 sf(s)/Unit Total : 8.5302 sf(s) Material: 5052-H34 or H32 .040" thick (M5052H32S.040) $104921 \times 1 = 1.4217$ Batch: 104921 10513x6-8.5302 HB 8-4-4
2.0	WATER JET	FLOW WATER JET A A HB 8-4-4
		Comment: FLOW WATER JET
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE HB 8-4-4
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE
4.0	QC8	SECOND CHECK
		Comment: SECOND CHECK
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr HB 8-4-4
6.0	QC5	INSPECT WORK TO CURRENT STEP
		Comment: INSPECT WORK TO CURRENT STEP

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 02/04/2008 3:39:04 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BRACKET LOCATOR

Job Number: 38332

Part Number: D23693

Job Number:



Seq. #: Machine Or Operation:

Description :

7.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 178

AS 08/04/04

X7

8.0 QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08/04/04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	38332
Description: Deck Plate Locator Bracket	Part Number:	D2369-3
Inspection Dwg: D2369 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	B	Audited by:		Prototype Approval:	N/A
Date:	8-4-4	Date:	08/04/04	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.06.25	New Issue	P/O D350-616-015	KJ/JLM ✓ ✓

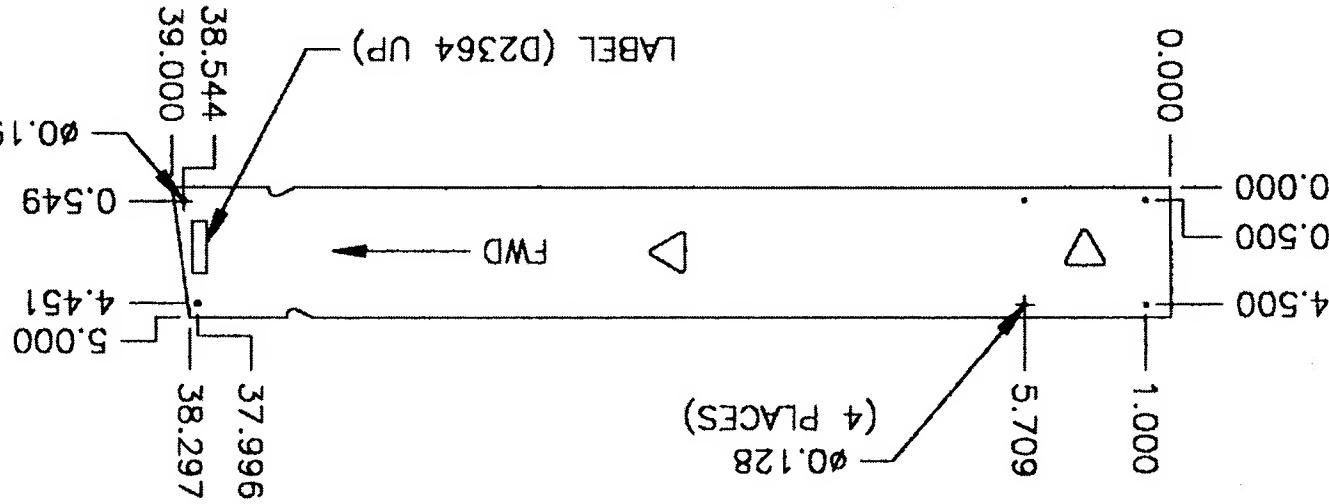
DESIGN	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	APPROVED	DRAWING NO. D2369
DATE	95.02.20	TITLE DECK PLATE LOCATOR BRACKET
		SCALE 1:7



RELEASED
01/96

MATERIAL: 5052-H34 0.040 THICK

D2369-1



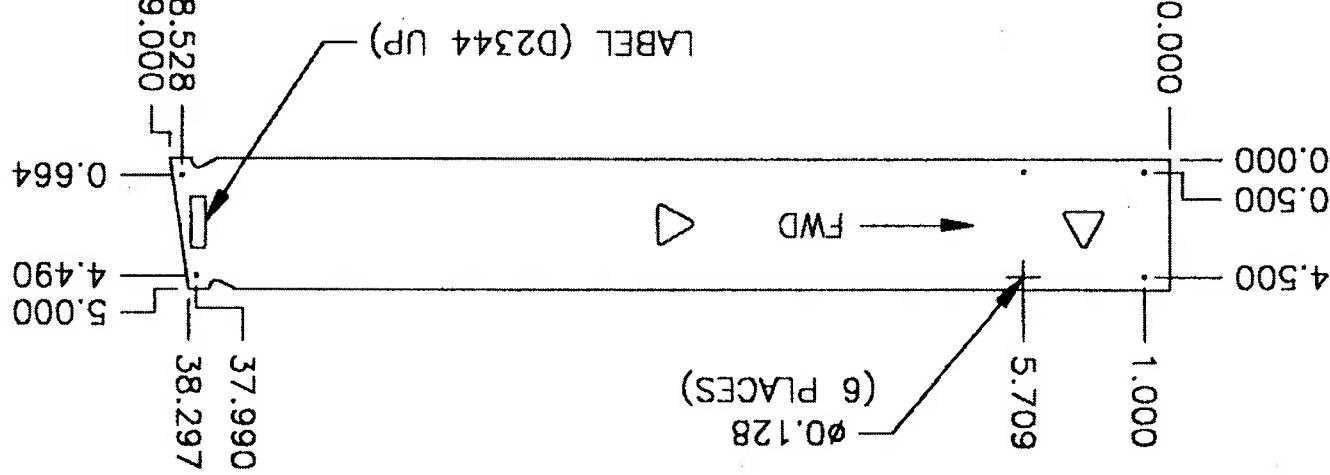
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 38332

COPIES ISSUED
04/05/95



DESIGN	DRAWN BY	B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	REV. A
CHECKED	APPROVED		DRAWING NO.	SHEET 2 OF 2
			D2369	SCALE
DATE	TITLE			
95:02:20	DECK PLATE LOCATOR BRACKETS			1:7

RELEASED
01/90
96



MATERIAL: 5052-H34 0.040 THICK

D2369-3

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 38332